

Date: Tuesday, 4/18/2006 10:00:37 AM
 User: Kim Johnston

Process Sheet

SPLIT-1

20

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : REPLACMENT HEADREST
 Job Number : 26660
 Estimate Number : 10567
 P.O. Number : N/A Part Number : D412724011
 This Issue : 4/18/2006 S.O. No. : N/A Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : N/A
 Previous Run : 23653 Material : N/A Due Date : 5/20/2006 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : KJ 06.04.18
 Comment : Est Rev:A 04.09.08 New Issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-724-011 CHG001

KJ 06.04.18

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412724041 Head Rest Assy, Center



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D412-724-041 Head Rest Assy, Center

B26676

2

2x

4.0 D412724043 Head Rest Assy, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D412-724-043 Head Rest Assy, LH

B26677

2x

5.0 D412724044 Head Rest Assy, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D412-724-044 Head Rest Assy, R H

B26678

2x

KJ 06/06/27 2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/18/2006 10:00:37 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACMENT HEADREST

Job Number: 26660

Part Number: D412724011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

2506/10/27 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-011

Location: _____

PPP Rev: *A*

204/1-27 (1)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

24/10/27 (1)

Job Completion



CLdel10/27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries